



# SERVICE PROCEDURE

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## Switch Box Paddle Spring Clip Installation

### Applicable Model(s)

*Industrial Cabinet Saw (CB/ICS), Professional Cabinet Saw (PCS), Contractor Saw (CNS)*

### Tools Needed

- #2 Phillips screwdriver

### Part(s) or Service Kit(s) Needed

- CB10 WA025 (x1) - Switch Box Paddle Spring Clip
  - Call or email SawStop Service to obtain replacement spring clip (503) 582-9934/  
[service@sawstop.com](mailto:service@sawstop.com)

### PROCEDURE SUMMARY

The Switch Box Paddle Spring Clip is used to supply support and stability to the on/off switch box paddle. Replacing this will eliminate the possibility of the on/off paddle drifting into the off position while the saw is in use.

### SAFETY

**WARNING:** Disconnect the plug from the power source from the tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

**WARNING:** When servicing your tool, use only replacement parts from SawStop.

**WARNING:** Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

**WARNING:** Read and understand the instruction manual and all safety warnings that came with your tool before attempting to maintain or operate the tool. Failure to follow instructions or heed warnings may result in electric shock, fire, serious personal injury or property damage. Save these instructions and refer to them whenever necessary.

### DISASSEMBLY

1. Using a #2 Phillips screwdriver, remove the 7 screws from the left side of the switch box and pull the left side cover off the switch box. Set the switchbox cover aside, taking care not to lose any screws. (Image 1)
2. Pull the paddle switch partially loose from the switch box, exposing the bottom of the switch. (Image 2)

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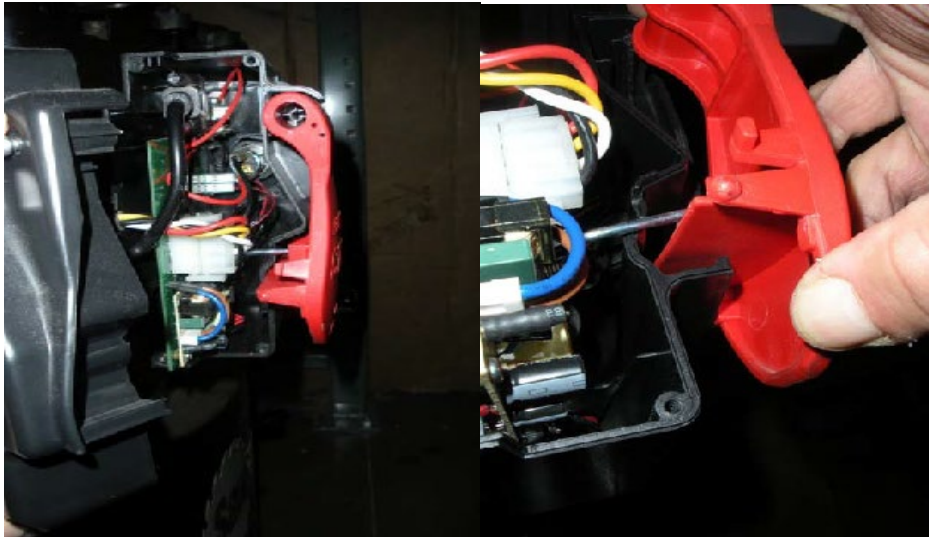


Image 1

Image 2

## REPLACE SWITCHBOX PADDLE SPRING CLIP

1. Install paddle spring clip (Image 3) onto back bottom side of paddle. (Image 4 and Image 5) The spring is keyed to only go on one way.

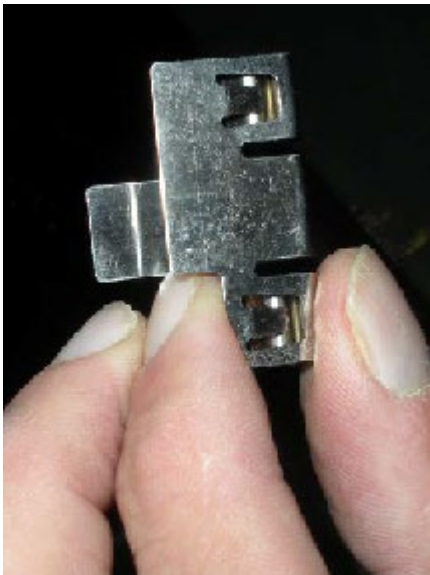


Image 3

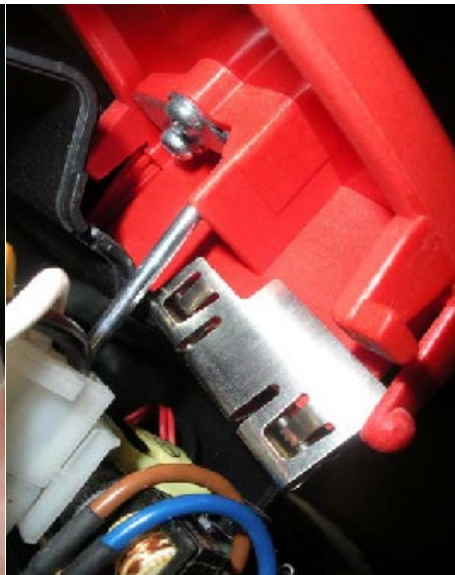


Image 4



Image 5.

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## Paddle Adjustment and Cover Reinstallation

1. Put the paddle back in place by placing the limit rod into the notch cut out of for it on the right side of the switchbox. (Image 6)
2. Attach the right side of the switchbox cover to the left side of the switchbox. Line the seam up and it should snap together easily. (Image 7)
3. Using #2 Phillips screwdriver, install the 7 screws into the right side of the switchbox to snug.

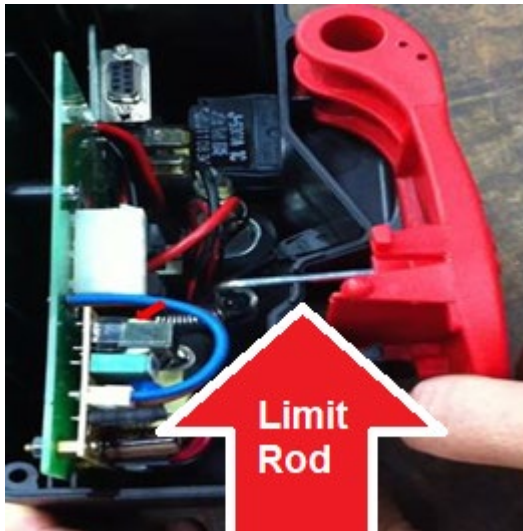


Image 6



Image 7

## FINAL ADJUSTMENTS

Test to make sure the paddle switch and the cam are working properly. The paddle should snap open and closed, without binding.